

### GENERAL INFORMATION

Generic Name : Adhesive V-436  
 Technical Name : Adhesive V-436  
 Measurement unit : Kilogram (kg.)  
 Overview : Water based adhesive for leather goods industry, non flammable, environmental friendly

### SPECIFICATIONS

#### Properties

Color: White.

Propiedades fisico-químicas	
pH (25°C)	9.0 a 11.0 pH
Viscosity (Brookfield spindle 4, rpm 12, 25°C ± 0.5)	300 a 1,000 cPs
Density	1.09 g/cm <sup>3</sup>
Total Solids	50 ± 2%
Boiling Point	45°C
Freezing Point	-2°C

### USES AND APPLICATIONS

#### Instructions

**Application Method:** It can be apply by spray or roller (mechanic o manual)

**Surface Treatment:** Clean surfaces from dust, grease, water and oxides.

**Application:** Apply a uniform layer in both substrates that will be bond, if the leather is extremely porous, please make a second application with the same amount of adhesive to improve contact bond life and strength.

**Dry time:** Let it dry for at least 5 minutes before bonding. Open time depends on leather conditions (20 to 30 minutes dry time is permissible)

**Assembling and Pressure:** Bond surfaces by applying uniform pressure throughout the piece. If the pieces are bigger than 12 inches, you will have to use a manual or hydraulic press to reinforce the bond.

## **USES**

---

While primarily designed for use with leather, exotic leather, oily leather with low oil % (please contact our technical service for instructions).

## **CLEAN UP**

---

In some cases wet adhesive may be removed with water. Dry adhesive cannot be removed from porous substrates such as foam, textiles, and fabrics. It is recommended that users prevent adhesive from getting on surfaces where it's not wanted.

## **OTHER SPECIFICATIONS**

---

### **Available size container**

Adhesive V-436 is available in 11 kg, 20 kg, 22 kg, 200 kg and 1,000 kg (5, 50, 250 gallon container size)

## **STORAGE**

---

Close container tightly after use and store in a cool, dry place between 15 and 25° C. Keep out of reach of children and animals. Do not contaminate water or food by storage or disposal.

Adhesive life time is 6 months in an unopened containers.

## **PRECAUTIONARY INFORMATION**

---

Do not ingest. If swallowed, do not induce vomiting. Seek medical attention immediately. Avoid contact with skin and eyes.

## **TRADEMARK**

---

All trademarks in this document are trademarks of WBP COMPANY

## **CERTIFICATION**

---

If you need an special certificate, please contact our technical service department

