

GENERAL INFORMATION

Generic Name : Adhesive V-480
 Technical Name : Adhesive V-480
 Measurement unit : Kilogram (kg.)
 Overview : Water based adhesive for furniture industry, non flammable, environmental friendly

SPECIFICATIONS

Properties

Color: White.
 Odor: Slight.

Propiedades fisico-químicas	
pH (25°C)	9.0 a 10.0 pH
Viscosity (Brookfield spindle 4, rpm 12, 25°C ± 0.5)	1,100 a 2,800 cPs
Density	1.06 g/cm ³
Total Solids	51 ± 2%
Boiling Point	41°C
Freezing Point	-1°C
Temperature Resistance	-10 C a 90 C

USES AND APPLICATIONS

Instructions

Application Method: It can be apply by spray or roller (mechanic o manual)

Surface Treatment: Clean surfaces from dust, grease, water and oxides.

Application: Apply a uniform layer in both substrates that will be bond.

Dry time: Substrates can be bond immediately or give a **maximum** dry time of 2 minutes (weather conditions can vary dry time).

Assembling and Pressure: Bond surfaces by applying uniform pressure throughout the piece.

USES

While primarily designed for use with foams, fibers, and fabrics, will instantly bond to many different materials. Used in a variety of applications that include the bonding of various foams, fabric, polyester fiber, cotton fiber, wood, plastic, cardboard, jute, rubber, leather, vinyl, non-wovens, and other porous materials.

CLEAN UP

In some cases wet adhesive may be removed with water. Dry adhesive cannot be removed from porous substrates such as foam, textiles, and fabrics. It is recommended that users prevent adhesive from getting on surfaces where it's not wanted.

OTHER SPECIFICATIONS

Available size container

Adhesive V-480 is available in 11 kg, 20 kg, 22 kg, 200 kg and 1,000 kg (5, 50, 250 gallon container size)

STORAGE

Close container tightly after use and store in a cool, dry place between 15 and 25° C. Keep out of reach of children and animals. Do not contaminate water or food by storage or disposal.

Adhesive life time is 6 months in an unopened containers.

PRECAUTIONARY INFORMATION

Do not ingest. If swallowed, do not induce vomiting. Seek medical attention immediately. Avoid contact with skin and eyes.

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CERTIFICATION

If you need an special certificate, please contact our technical service department