

### GENERAL INFORMATION

Generic Name : Adhesive V-539  
Technical Name : Adhesive V-539  
Measurement unit : Kilogram (kg.)  
Overview : Water based adhesive for construction industry, non flammable, environmental friendly

### SPECIFICATIONS

#### Properties

Color: White.  
Odor: Slight.

Propiedades fisico-químicas	
pH (25°C)	9.0 a 11.0 pH
Viscosity (Brookfield spindle 4, rpm 12, 25°C ± 0.5)	17,000 a 25,000 cPs
Density	1.09 g/cm <sup>3</sup>
Total Solids	55 ± 2%
Boiling Point	41°C
Freezing Point	-1°C
Temperature Resistance	-10 C a 90 C

### USES AND APPLICATIONS

#### Instructions

**Application Method:** It can be apply by brush or roller (mechanic o manual)

**Surface Treatment:** Clean surfaces from dust, grease, water and oxides.

**Application:** Apply a uniform layer in both substrates that will be bond.

**Dry time:** Give 3 to 7 min to let dry de adhesive, after that period of time make the bond.

**Assembling and Pressure:** Bond surfaces by applying uniform pressure throughout the piece.

## **USES**

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While primarily designed for use with polystyrene (extruded and expanded), liner panel, wood and MDF. It has been used in the construction industry to build thermoinsulated cameras, industry and residential buildings.

## **CLEAN UP**

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In some cases wet adhesive may be removed with water. Dry adhesive cannot be removed from porous substrates such as foam, textiles, and fabrics. It is recommended that users prevent adhesive from getting on surfaces where it's not wanted.

## **OTHER SPECIFICATIONS**

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### **Available size container**

Adhesive V-539 is available in 11 kg, 20 kg, 22 kg, 200 kg and 1,000 kg (5, 50, 250 gallon container size)

## **STORAGE**

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Close container tightly after use and store in a cool, dry place between 15 and 25° C. Keep out of reach of children and animals. Do not contaminate water or food by storage or disposal.

Adhesive life time is 6 months in an unopened containers.

## **PRECAUTIONARY INFORMATION**

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Do not ingest. If swallowed, do not induce vomiting. Seek medical attention immediately. Avoid contact with skin and eyes.

## **TRADEMARK**

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## **CERTIFICATION**

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If you need an special certificate, please contact our technical service department